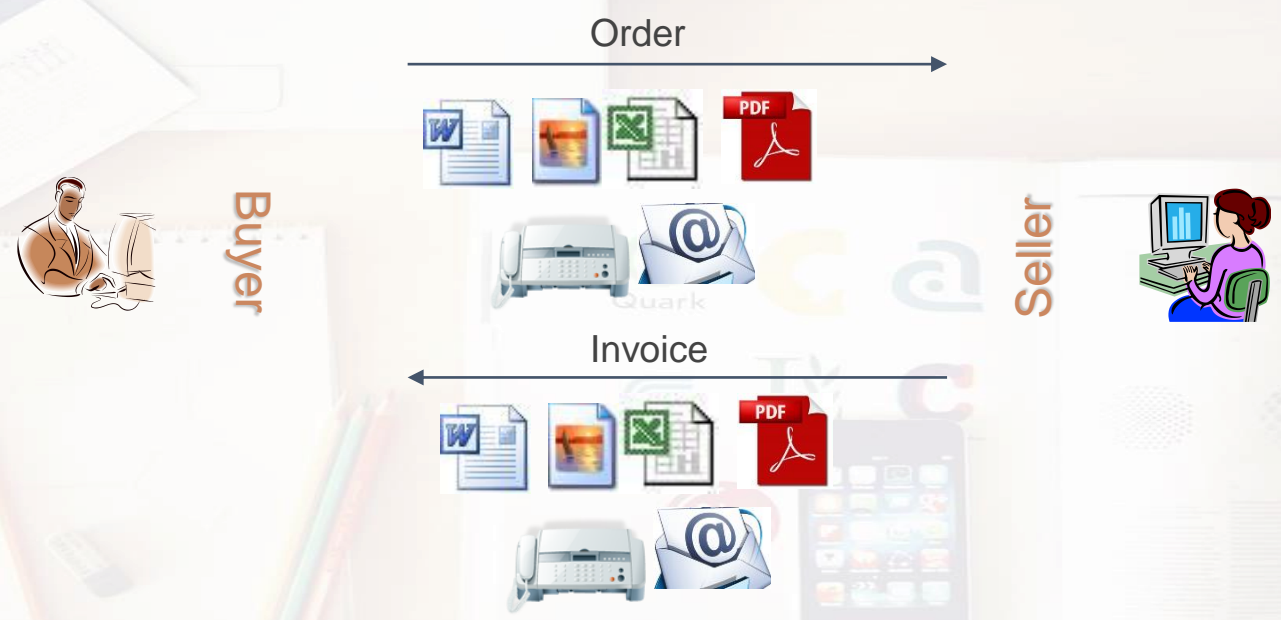


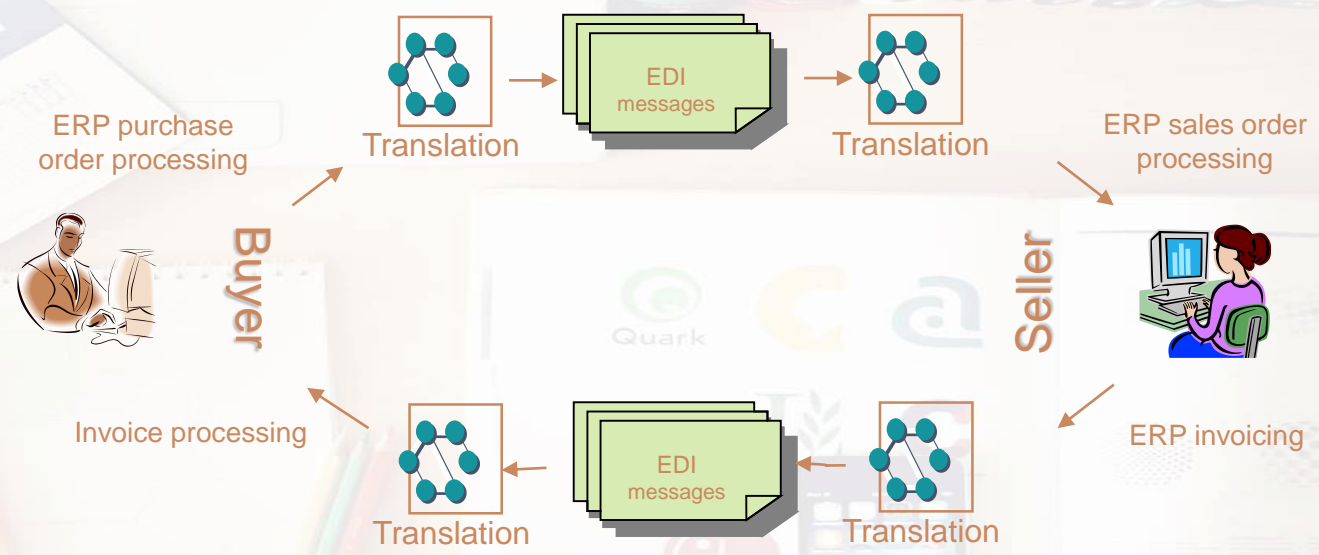
What is EDI?

Electronic Data Interchange
exchange of standardized formatted messages between
information systems of trading partners with minimal human
interference.

Non-EDI document flow



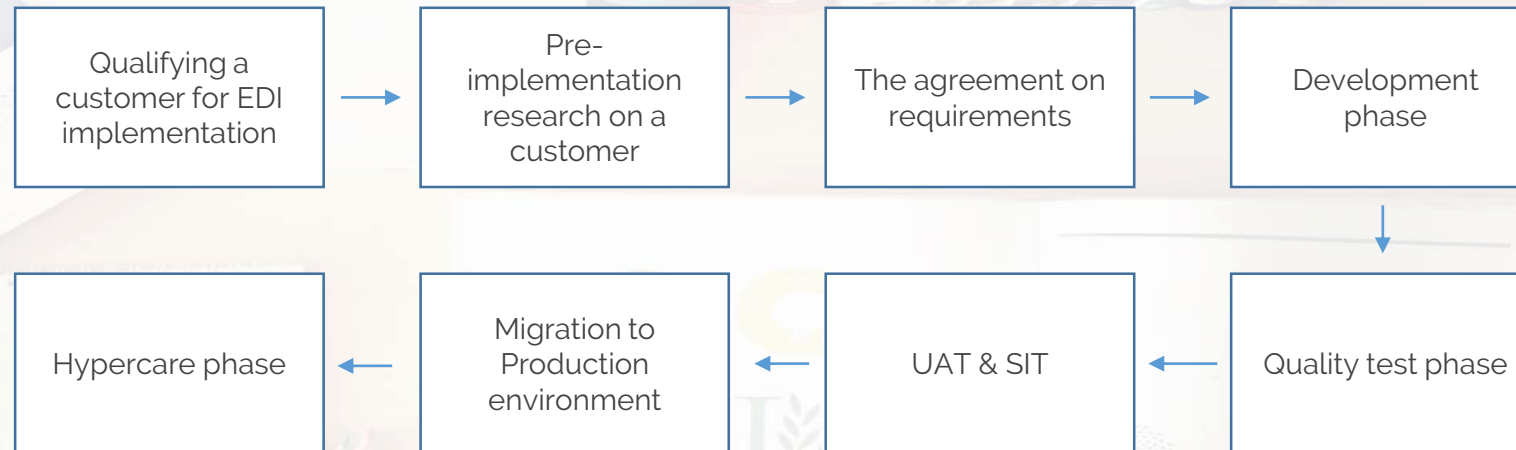
EDI document flow



Benefits of EDI

- **Cost savings** – no paper for printing and mailing required. Errors due to illegible faxes, lost orders or incorrectly taken phone orders are eliminated, saving your staff valuable time from handling data disputes
- **Speed and accuracy** - exchange transactions in minutes instead of the days or weeks of wait time from the postal service. Improves data quality by eliminating errors from illegible handwriting, lost faxes/mail etc...
- **Business efficiency** - All transactions can be traced or supervised. Automation allows your staff to concentrate on higher-value tasks and provides them with the tools to be more productive. Shortening the order processing and delivery times means that organizations can reduce their inventory levels.

Generic EDI onboarding process



Some of the EDI examples

H.ST	ST*850*000000010
H.BEG	BEG*00*SA*08292233294**20101127*610385385
H.REF	REF*DP*038
H.REF	REF*PS*R
H.ITD	ITD*14*3*2**45**46
H.DTM	DTM*002*20101214
H.PKG	PKG*F*68***PALLETIZE SHIPMENT
H.PKG	PKG*F*66***REGULAR
H.TD5	TD5*A*92*P3**SEE XYZ RETAIL ROUTING GUIDE
H.N1.N1	N1*ST*XYZ RETAIL*9*0003947268292
H.N1.N3	N3*31875 SOLON RD
H.N1.N4	N4*SOLON*OH*44139
B.PO1.PO1	PO1*1*120*EA*9.25*TE*CB*065322-117*PR*RO*VN*AB3542
B.PO1.PID.PID	PID*F****SMALL WIDGET
B.PO1.PO4	PO4*4*4*EA*PLT94**3*LR*15*CT
B.PO1.PO1	PO1*2*220*EA*13.79*TE*CB*066850-116*PR*RO*VN*RD5322
B.PO1.PID.PID	PID*F****MEDIUM WIDGET
B.PO1.PO4	PO4*2*2*EA
B.PO1.PO1	PO1*3*126*EA*10.99*TE*CB*060733-110*PR*RO*VN*XY5266
B.PO1.PID.PID	PID*F****LARGE WIDGET
B.PO1.PO4	PO4*6*1*EA*PLT94**3*LR*12*CT
B.PO1.PO1	PO1*4*76*EA*4.35*TE*CB*065308-116*PR*RO*VN*VX2332
B.PO1.PID.PID	PID*F****NANO WIDGET
B.PO1.PO4	PO4*4*4*EA*PLT94**6*LR*19*CT
B.PO1.PO1	PO1*5*72*EA*7.5*TE*CB*065374-118*PR*RO*VN*RV0524
B.PO1.PID.PID	PID*F****BLUE WIDGET
B.PO1.PO4	PO4*4*4*EA
B.PO1.PO1	PO1*6*696*EA*9.55*TE*CB*067504-118*PR*RO*VN*DX1875
B.PO1.PID.PID	PID*F****ORANGE WIDGET
B.PO1.PO4	PO4*6*6*EA*PLT94**3*LR*10*CT
T.CTT.CTT	CTT*6
T.CTT.AMT	AMT*1*13045.94
T.SE	SE*33*000000010

H.UNH	UNH+1+ORDERS:D:96A:UN:EAN007
H.BGM	BGM+220+EDI-ZP01-H01A01
H.DTM	DTM+137:20191022:102
H.DTM	DTM+4:20191022:102
H.RFF.RFF	RFF+PD:PZP01WIDH0100
H.NAD.NAD	NAD+BY+qwe123::++Customer GmbH::++Street 123+Berlin++88999+DE
H.NAD.NAD	NAD+SU+8914509++Supplier GmbH
H.CUX.CUX	CUX+2:EUR:9
H.PAT.PAT	PAT+22++5:3:D:14
H.PAT.PCD	PCD+12:3:000:13
H.PAT.PAT	PAT+7++5:3:D:30
B.LIN.LIN	LIN+10
B.LIN.PIA	PIA+5+2030362:SA
B.LIN.QTY	QTY+21:10.000:EA
B.LIN.DTM	DTM+2:20191025:102
B.LIN.MOA	MOA+66:638.80
B.LIN.PRI.PRI	PRI+AAA:63.88::1
T.UNS	UNS+S
T.UNT	UNT+19+1

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      <QUALF>014</QUALF>
      <ORGID>Z400</ORGID>
    </E1EDK14>
    - <E1EDKA1 SEGMENT="1">
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